



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6705G02831-3G-3

Job Sheet 170216



Part No: RBW6705G02831-3G-3

Job Qty: 2 ea

Part Name: Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/11/18

Job Tracking No:

Due Date: 1/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBW6705G02831-3G Rev B IPP Rev A 17.11.20 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	1/30/18	1/30/18	0.00	0.00	Start Up Machining		SC 18/01/28
110	Waterjet	2 pcs	1/31/18	1/31/18	0.00	0.20	Waterjet 2 OMAX		SC 18/01/28
120	QC	2 pcs	1/31/18	1/31/18	0.00	0.00	QC2		SC 18/01/28
130	QC	2 pcs	1/31/18	1/31/18	0.00	0.00	QC8		SC 18/01/28
140	Packaging	2 pcs	1/31/18	1/31/18	0.00	0.00	Packaging3	GA	JAN 31 2018
150	QC21-SA	2 Ea	1/31/18	1/31/18	0.00	0.00	QC21		18/01/31

Part Op 110 - 1-Cut as per Dwg Dwg Rev: B Prog Rev: B 2-Deburr if necessary

Descriptions: (Agusta Folder)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.125	1 (0.66)	183	0	0

FM137980-6

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S036209



Plate

PART NO: RBW6705G02831 - 3G - 3
Original Serial #: S036209
Revision:
Operation: Start up Operation
Change No:

01/28/18
Job No: 170216

Dart Aerospace Ltd.
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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D -3 DIMENSIONS FROM 1/8 X 5-7/8 X 8-1/8.	8/29/12	RJC	SE
B	-3 CH'D WIDTH DIM WAS 8.50 IS 8.00, HEIGHT DIM WAS 6.25 IS 5.75.	2/13/13	BIM	SE

R.13
(x4)

Ø.188 (x2)

2X .250

2X .250

5.750

8.00

(-3)

PLATE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 170216

MCS
18-01-11

RED BARN MACHINE

TITLE
WARNING FLAG

DWG NO. RBW6705G02831-3G-3 REV B

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: PERRITT
TOLERANCES ON:		APPROVED <i>D. West</i>
DECIMALS	METRIC REF. .XXmm ± .1mm	TREAT
.XXX ± .005	FRACTIONS ± 1/32	FINISH
.XX ± .01	ANGLES ± .5°	SPEC
.X ± .1		
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R		USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		AGUSTA
SCALE NTS	DATE 1-28-10	SHEET 2 of 3